

2K Wash Primer 2:1



VOC: <780 g/L
EU limit value: 2004/42/IIIB(c)(780)

Description

Two component wash primer with excellent anticorrosion properties for auto refinishing.

Application

For two-coat paintworks in car refinishing.

Characteristics

- Perfect protection of steel surfaces from corrosion
- Easy to mix and apply
- Excellent flow
- Excellent adhesion to different surfaces: steel, aluminum, galvanized steel, polyether putties, paintworks

Substrates

Steel, aluminum, galvanized steel, polyether putties, old finishing coatings in good condition.

Articles	Description	Pcs. / pack
4-398-0800	0.8 L, Primer	6
4-420-0400	0.4 L, Activator	6

Substrate preparation



Substrates to be treated must be cleaned, dried, degreased with C.A.R.FIT Silicone Remover and sanded.

Steel surface should be first degreased, dry sanded and degreased again.

The aluminum and galvanized steel should be degreased, dulled with the abrasive cloth and degreased again.

The old coatings should be degreased, dry sanded and degreased again.

Following sandpaper gradations are recommended:

- by hand (dry or wet): P280+P320
- by machine (dry): P180+P220



Application



- Do not exceed recommended doses of activator!
- The best repair results you can achieve at room temperature. Temperature in body shop and temperature of a product should be the same.
- When working with 2K products, clean the guns and equipment immediately after use.
- Do not apply polyester putties and acryl topcoats directly on 2K Wash Primers



2:1 with Activator for 2K Wash Primer 2:1

Primer is ready to apply after 10÷15 min from mixing with activator!



18–20 sec at 20°C



ca. 48 h at 20°C



1.2–1.5 mm / Inlet pressure: see spray gun manufacturer's tips



1.5 - 2 coats
Flash-off between coats: 5 min

Further treatment



- Flash-off at 20°C: ca. 15 min
- Recoat with 2K Acryl Fillers and finishing coatings
- Recoat with Stone Chip Protection

Technical data

Color beige
Density 950 g/L

Storage



Keep away from direct sunlight